

# XS Veining



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## Technical Data

### PACKAGING

#### ***Xtreme Veining***

1 qt. wide-mouthed jar.

### LIMITATIONS

Do not allow ***Xtreme Veining*** to become wet. Protect from moisture prior to application. Apply in temperatures between 50°F and 90°F. This product should be applied by competent contractors experienced in its placement.

Shelf life for this product is 12 months for unopened packaging.

### WARRANTY

Warranty of this product, when used according to the directions, is limited to refund of purchase price, or replacement of product (if defective), at manufacturer's/seller's option. SureCrete Design Products shall not be liable for cost of labor or direct and/or incidental consequential damages.

### DESCRIPTION

***Xtreme Veining*** is a dry broadcast medium used to create natural looking veins in the ***Xtreme Series*** mix's. The effect produced is that of naturally occurring veins in stone formation. ***Xtreme Veining*** is designed to be placed into the wet edge of concrete during the pouring process of precast applications.

### COMPONENTS

***Xtreme Veining*** is single component, cement-based, and available in 30 colors to offer the a wide array of stone-like expressions. The synthetic iron oxide pigments are color fast and UV stable. All ingredients are pre-blended into the quart jar for user-friendly application.

### APPLICATION

Place ***Xtreme Precast*** mix in the bottom of the mold where you intend the vein to go. Once the location of the vein is determined cast by hand, ***Xtreme Veining*** material into the wet edge of the concrete covering the entire area intended to have a vein. Sometimes a small chip brush will help to push excess material into the vein. Vacuum out or blow out with compressed air any excess veining material and pour the balance of the mold with concrete.

**NOTE:** Using a spray bottle with water, lightly mist the vein after vacuuming the mold. This will help to activate the cement in the vein.

In most cases the ***Xtreme Precast*** mix can be demolded in 4 hours, this rapid set is not found in the veining material. As a result of demolding prior to 24 hours some parts of the vein may fall out. If this happens, use ***SureCrete Precast Slurry*** to effect repair of the vein.

